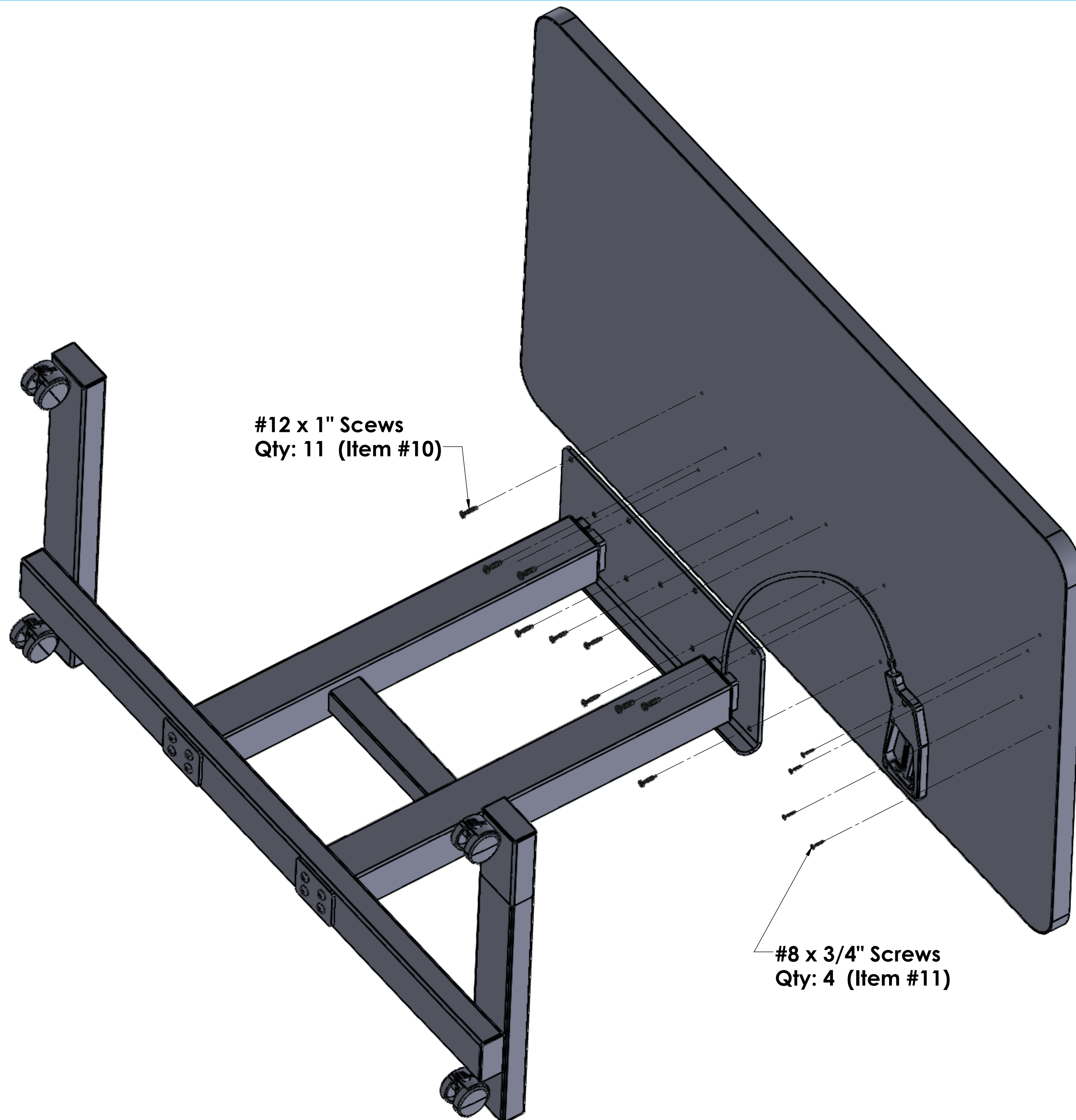


# installation instructions

MODEL: ARISE Double Pedestal



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## MODEL: ARISE Double Pedestal

**WARNING:** The columns of this base contain high force pneumatic springs that are sized to lift a work surface and accessories. The proper sizing, handling, and assembly of this unit is a necessity to prevent damage to columns or serious injury. Only adjust table if weight is within the minimum and maximum lift rating for this unit.

**WARNING:** Do not operate release lever until table is completely assembled and in an upright position.

**WARNING:** Because of size and weight of this frame and table, make sure you have enough help (minimum two people) to safely assemble and position unit as needed.

## ASSEMBLY INSTRUCTIONS

Note: Assembly should be done on a clean, flat, non-abrasive surface.

1. Align the Four Holes in the Mounting Plate (Item #2) with the Four Tapped Holes in the Column (Item #3) as Shown. Insert four M8 x 45mm Screws (Item #1) Thru the Mounting Plate and Thread Into the Column. With a 5mm Hex Drive, Tighten the Screws to 15 Foot Pounds of Torque.
2. Align the Four Holes in the Mounting Plate with the Four Tapped Holes in the Column (Item #4) as Shown. Insert four M8 x 45mm Screws Thru the Mounting Plate and Thread Into the Column. With a 5mm Hex Drive, Tighten the Screws to 15 Foot Pounds of Torque.
3. Align the Holes in the U-Base Assembly (Item #5) with the Tapped Holes in the Bottom of the Columns as Shown. Insert the M8 x 60mm Screws (Item #6) Thru the U-Base Assembly and Thread Into the Columns. With a 5mm Hex Drive, Tighten the Screws To 15 Foot Pounds of Torque.
4. If Not Pre-Installed, Press End Caps (Item #7) Into the Ends of U-Base Tubes.
- 5a. Glide: If Not Pre-Installed, Turn the Threaded End of the Glides (Item #8) Into the Threaded Holes On the Bottom Side of the U-Base Assembly.
- 5b. Casters: If Not Pre-Installed, Turn the Threaded End of the Casters Into the Threaded Inserts On the Bottom Side of the U-Base Assembly. Tighten with a 17mm open end wrench.
6. Turn the Release Lever Adjustment Nut until there is a small amount of play in the handle lever.
7. When attaching the handle to the table, place such that the cable does not kink.
8. Ensuring screws do not protrude thru top, attach Mounting Plate with #12 x 1" Screws (Item #10). Attach Release Lever and Mounting Clips (Item #9) with #8 x 3/4" Screws (Item #11).

Parts List		
Seq	Qty	Description
1	8	Screw, M8 x 45mm FHCS Hex Drive
2	1	Mounting Plate, Double Column
3	1	LR Column Assy w/Lockable Spring
4	1	LR Column Assy w/Non Lockable Spring
5	1	U-Base Assembly
6	8	Screw, M8 x 60mm BHCS Hex Drive
7	4	Tube End Cap
8	4	Leveling Glide or Caster
9	2	Mounting Clip, 5/16"
10	11	Screw, #12 x 1" PPH
11	6	Screw, #8 x 3/4" PPH

