ARISE SINGLE PEDESTAL PODIUM

WARNING: The columns of this table contain high force pneumatic springs that are sized to lift work surface and accesories. The proper sizing, handling and assembly of this unit is a necessity to prevent damage to columns or serious injury. Only adjust table if weight is within the minimum and maximum lift rating for this unit.

WARNING: Do not operate release lever until table is completely assembled and in an upright position.

WARNING: Because of size and weight of this frame and table, make sure you have enough help (minimum two people) to safely assemble and position unit as needed.

ASSEMBLY INSTRUCTIONS

Note: Assembly should be done on a clean flat non-abrasive surface.

1. Align the Four Holes in the Mounting Plate (#12) with the Four Tapped Holes in the Column (#2) as Shown. Insert four M8 x 45mm Screws (#1) Thru the Mounting Plate and Thread Into the Column. With a 5mm Hex Drive, Tighten the Screws to 15 Foot Pounds of Force.

2. Align the Holes in the U-Base Assembly (#3) with the Tapped Holes in the Bottom of Column as Shown. Insert the M8 x 60mm Screws (#4) Thru the U-Base Assembly and Thread Into the Columns. With a 5mm Hex Drive, Tighten the Screws To 15 Foot Pounds of Force.

3. If Not Pre-Installed, Press Finishing Plugs (#5) Into the Ends of U-Base Tubes.

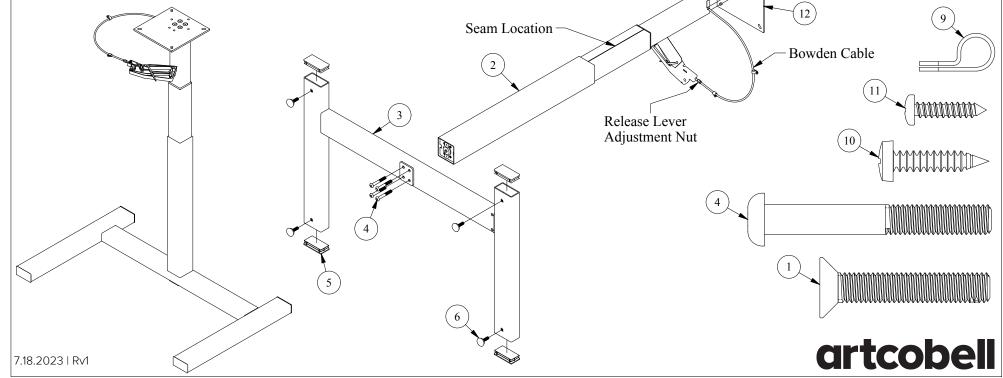
4a. Glide: If Not Pre-Installed, Turn the Threaded End of the Glides (#6) Into the Threaded Holes On the Bottom Side of the U-Base Assembly.

4b. Casters: If Not Pre-Installed, Turn the Threaded End of the Casters Into the Threaded Inserts On the Bottom Side of the

U-Base Assembly. Snug Tighten with an 17mm open end wrench.

5. Turn the Release Lever Adjustment Nut until there is a small amount of play in the handle lever.

6. When attaching the handle to the table, place such that the cable does not kink.

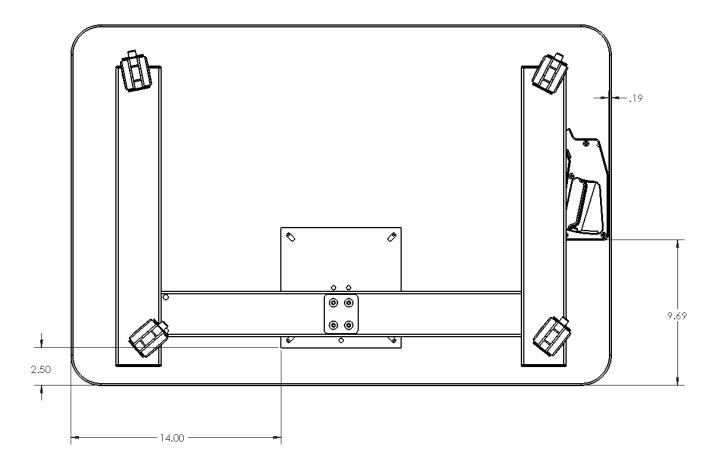


Parts List		
Seq	Qty	Description
1	4	Screw,M8x45mm FHCS Hex Drive
2	1	LR Column Assy,w/Lockable Spring
3	1	U-Base Assembly
4	4	Screw, M8 x 60mm BHCS Hex Drive
5	4	Tube End Cap
6	4	Leveling Glide or Caster
7	1	Label Warning, Lever
8	1	Cable Tie, 8" lg x 2" Dia
9	2	Cable Mtg Clip, 0.32 Dia.x0.39 wide
10	8	Screw, #12 x 1 PPH
11	6	Screw, #8 x 3/4 PPH
12	1	Edge Mtg Plate 8"X8"

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Applicable Base Models: ATPA

- 1. Place the work surface upside down on a cardboard or carpeted surface to prevent finish from scratching
- 2. Align base and handle on worksurface as shown below. This may take two installers.



3. Insert provided screws to fasten base and handle to worksurface.

NOTE: Take care not to activate handle while installing as to not make podium

unstable.

- 4. Install provided cable management clips where desired and fasten down.
- 5. Carefully place right side up and enjoy.

